

## Transacetalation: a convenient, nonaqueous method for effecting the deprotection of isopropylidene and benzylidene derivatives of sugars

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### ABSTRACT

Sugar isopropylidene and benzylidene derivatives can be readily deprotected under nonaqueous conditions by treatment of a dichloromethane solution of the protected sugar with an excess of a sacrificial glycol in the presence of a catalytic amount of *p*-toluenesulfonic acid. The reaction is conveniently monitored by GLC, and the fully or partially deprotected product precipitates from solution.

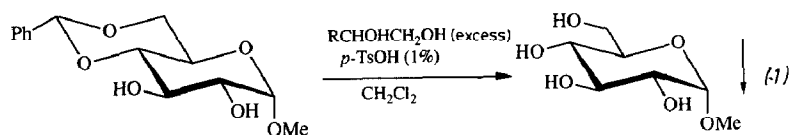
### INTRODUCTION

The removal of carbohydrate isopropylidene and benzylidene protecting groups is normally carried out using aqueous hydrolysis techniques or, in the case of benzylidene derivatives, catalytic hydrogenolysis<sup>1–5</sup>. While transacetalation has been used to prepare acetal derivatives<sup>2,4</sup>, there do not appear to be any systematic studies of deprotection via this reaction. In the course of extending our studies of the metal-catalyzed hydrogenation of carbohydrates<sup>6</sup>, we found that the partially protected alditol 1,2:5,6-di-*O*-isopropylidene-D-mannitol underwent isopropylidene scrambling and disproportionation when treated with (cyclopentadienyl)tungsten (tricarbonyl)(triflate), a Lewis acid catalyst (see also Debost et al.<sup>7</sup>). We have now developed this observation into a convenient transacetalation technique for de-blocking sugar acetals. In its simplest form, the method consists of treating a dichloromethane solution of a protected sugar with an excess of sacrificial glycol in the presence of a catalytic amount of *p*-toluenesulfonic acid (*p*-TsOH) (eq 1). The blocking group is thereby transferred to the glycol, and the resulting deprotected sugar typically precipitates in near-quantitative yield, in good purity, within hours

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at room temperature (Table I). While not completely general, this nonaqueous method offers several advantages over conventional hydrolysis, including mild reaction conditions, facile reaction monitoring, and rapid product isolation.



## RESULTS AND DISCUSSION

*Effect of solvent.*—Test experiments show that the kinetics of glycol transacetalation are rapid only in solvents whose conjugate acid has a  $\text{p}K_a$  lower than about  $-6$  (comparable to the  $-7$  of  $p\text{-TsOH}$  itself). This is presumably the consequence of a mechanistic requirement for initial protonation of the sugar acetal oxygen atoms<sup>8</sup> (estimated  $\text{p}K_a$   $-4$  to  $-5$  based on the  $\text{p}K_a$  of ether conjugate acids). Similarly, trifluoroacetic acid ( $\text{p}K_a$  0.25) is too weakly acidic to effectively catalyze glycol exchange. Thermodynamically, transacetalation is an equilibrium phenomenon. Therefore, practical application of the method depends on using a large excess of sacrificial glycol or, preferably, exploiting solubility differences between the protected and deprotected sugar in order to drive the deprotection to completion. In addition, the solubility characteristics of reaction intermediates are a major factor in determining whether partially deprotected products can be readily isolated in good yield and purity (vide infra).

An unexpected “solvent” effect concerns the physical characteristics of the precipitated product. Thus for certain combinations of solvent and sugar, the product precipitates in a form that causes the entire reaction mixture to set up into a gel. A final solvent constraint is imposed by the low solubility of  $p\text{-TsOH}$  and some glycols in most appropriate solvents. Most of our studies have utilized dichloromethane.

*Effect of glycol.*—A second major reaction variable is the choice of glycol. Using 1,2:3,5-di-*O*-isopropylidene- $\alpha\text{-D}$ -xylose as a model substrate, various glycols were tested for their ability to effect deprotection. All glycols examined (ethylene and propylene glycols, 2,3-butanediol, pinacol, 1,2-dodecanediol, and  $(\pm)$ -1-phenyl-1,2-ethanediol) gave satisfactory results. For large-scale reactions, propylene glycol is probably the most desirable due to its low cost and higher solubility in organic solvents than ethylene glycol. For purposes of monitoring reactions, however, a higher boiling glycol is advantageous because it permits better GLC analysis under the silylation conditions required for derivatization of the sugars<sup>9</sup>. We specifically examined 1,2-dodecanediol (DDD) and  $(\pm)$ -1-phenyl-1,2-ethanediol (PED) in this

TABLE I  
Sugar deprotection by transacetalation

Protected Sugar (concd, mM)	Glycol <sup>a</sup> (equiv)	<i>p</i> -TsOH · H <sub>2</sub> O (%)	Time (h)	Products (yield <sup>b</sup> )
2,3:5,6-Di- <i>O</i> -isopropylidene- $\alpha$ -D-mannofuranose (95)	PED (2.5)	1	24	$\alpha$ - and $\beta$ -D-Mannose (70:30) <sup>c</sup> (92%, 95% pure)
Methyl 4,6- <i>O</i> -benzylidene- $\alpha$ -D-glucopyranoside (93)	PED (1.6)	1	1.5	Methyl $\alpha$ -D-glucopyranoside (94%, 100% pure)
1,2:5,6-Di- <i>O</i> -isopropylidene- $\alpha$ -D-glucofuranose (73)	PG (4.0)	5	1	1,2- <i>O</i> -Isopropylidene- $\alpha$ -D-glucofuranose (99%, 92% pure)
1,2:5,6-Di- <i>O</i> -isopropylidene-D-mannitol (43)	PG <sup>d</sup> (8.8)	33	1	D-Mannitol <sup>c</sup> (99%, 98% pure)
1,3:4,6-Di- <i>O</i> -benzylidene-D-mannitol (55)	PG (7.2)	20	1	D-Mannitol (99%, 95% pure)
1,2:4,6-Di- <i>O</i> -isopropylidene- $\alpha$ -L-sorbofuranose (111)	PED (2.8)	1	23	L-Sorbose <sup>c</sup> (96%, 86% pure)
1,2:3,5-Di- <i>O</i> -isopropylidene- $\alpha$ -D-xylofuranose (100)	PED (2.6)	1	19	[GLC] Starting material (18%), 1,2- <i>O</i> -Isopropylidene- $\alpha$ -D-xylofuranose (50%), D-Xylose (32%)
3- <i>O</i> -Acetyl-1,2:5,6-di- <i>O</i> -isopropylidene- $\alpha$ -D-glucofuranose (51)	PED (3.0)	2.5	0.5	[GLC] Starting material (33%), 3- <i>O</i> -Acetyl-1,2- <i>O</i> -isopropylidene- $\alpha$ -D-glucofuranose (55%)
3- <i>O</i> -Acetyl-1,2:5,6-di- <i>O</i> -isopropylidene- $\alpha$ -D-glucofuranose (51)	PED (3.0)	2.5	4.5	[GLC] Starting material (5%), 3- <i>O</i> -Acetyl-1,2- <i>O</i> -isopropylidene- $\alpha$ -D-glucofuranose (17%), 1,2- <i>O</i> -Isopropylidene- $\alpha$ -D-glucofuranose (30%), 1,2:5,6-Di- <i>O</i> -isopropylidene- $\alpha$ -D-glucofuranose (7%)
1,2:3,4-Di- <i>O</i> -isopropylidene- $\alpha$ -D-galactopyranose (98)	PED (2.7)	1	48	< 10% conversion by GLC

<sup>a</sup> PED = ( $\pm$ )-1-Phenyl-1,2-ethanediol, PG = 1,2-propylene glycol. <sup>b</sup> Isolated products unless otherwise noted; purity by comparison of GLC response factor with an authentic sample. <sup>c</sup> Intermediates detected by GLC. <sup>d</sup> When a 0.1 M solution of 1,2:5,6-di-*O*-isopropylidene-D-mannitol was treated with 2.53 equiv of PED and 1% *p*-TsOH, a mixture of mannitol and a partially deprotected product were formed after 24 h.



## EXPERIMENTAL

**General.**—Dichloromethane was dried over molecular sieves. (Wet solvents can lead to hydrolysis in competition with transacetalization. In the absence of hydrolysis, the reaction progress can be monitored by GLC using both disappearance of starting sugar and appearance of glycol acetal, permitting an accurate assessment of the extent of reaction, even when partially and/or fully deprotected products precipitate from the reaction mixture. The glycol acetals are much more accurately quantitated than is acetone resulting from hydrolysis.) Most reactions employed a stock solution of *p*-TsOH · H<sub>2</sub>O in CH<sub>2</sub>Cl<sub>2</sub> at near the solubility limit of about 0.5 mg/mL (the kinetics of dissolution are quite slow). GLC analyses were performed as described elsewhere<sup>9</sup>. Authentic isopropylidene and benzylidene acetals of the sacrificial glycols required for GLC response factor calibration were prepared *in situ* from the glycol and an excess of 2,2-dimethoxypropane and  $\alpha,\alpha$ -dimethoxytoluene, respectively.

**Control reaction of ( $\pm$ )-1-phenyl-1,2-ethanediol (PED) with *p*-TsOH.**—A solution of PED (57.4 mg, 415  $\mu$ mol), bibenzyl (31.9 mg), and *p*-TsOH (1.7 mg, 8.9  $\mu$ mol, 0.02 equiv) in CH<sub>2</sub>Cl<sub>2</sub> (2.0 mL) was allowed to stand at room temperature. GLC monitoring over a period of 3 days showed that the amount of PED present remained constant within experimental error (436  $\mu$ mol at 5 min, 426  $\mu$ mol at 1.5 h, 448  $\mu$ mol at 6.5 h, 418  $\mu$ mol at 28 h, and 421  $\mu$ mol at 3 days).

**Deprotection of 2,3:5,6-di-O-isopropylidenemannose with ( $\pm$ )-1-phenyl-1,2-ethanediol (PED).**—An aliquot of a *p*-toluenesulfonic acid stock solution (4.0 mL, 10.5  $\mu$ mol, 0.01 equiv) was added to a solution of 2,3:5,6-di-O-isopropylidene- $\alpha$ -D-mannofuranose (270 mg, 1.04 mmol), bibenzyl (51.4 mg, internal standard), and PED (362 mg, 2.62 mmol, 2.53 equiv) in CH<sub>2</sub>Cl<sub>2</sub> (7 mL). Within 10 min, the reaction mixture turned cloudy. After 35 min, GLC analysis showed 67% conversion of starting material to a mixture of mannose (not accurately quantitated due to precipitation), ~500, 70, and 50  $\mu$ mol of three unidentified intermediates (presumably monoisopropylidene mannose derivatives), together with the formation of 803  $\mu$ mol PED isopropylidene acetal (77% of 1 equiv). At 3.5 h 1540  $\mu$ mol of PED acetal (1.48 equiv) has formed. After 24 h, formation of PED acetal reached 1950  $\mu$ mol (94% of 2 equiv) and less than 5% of the starting sugar could be accounted for by soluble sugar species. The reaction was then worked up by centrifugation, repeated washing, and re-centrifugation (3  $\times$  10 mL CH<sub>2</sub>Cl<sub>2</sub>), and the resulting solid was dried under vacuum to give 172 mg of hygroscopic white material identified by GLC as a 70:30 mixture of  $\alpha$ - and  $\beta$ -D-mannopyranose (172 mg, 92%, 95% pure by GLC based on comparison of response factor with an authentic sample).

**Deprotection of methyl 4,6-O-benzylidene- $\alpha$ -D-glucopyranoside with ( $\pm$ )-1-phenyl-1,2-ethanediol (PED).**—The reaction was carried out identically to that described above for 2,3:5,6-di-O-isopropylidene- $\alpha$ -D-mannofuranose except using methyl 4,6-O-benzylidene- $\alpha$ -D-glucopyranoside (262 mg, 0.928 mmol), bibenzyl (53.1 mg), and

PED (201.0 mg, 1.455 mmol, 1.57 equiv) in  $\text{CH}_2\text{Cl}_2$  (6 mL). A precipitate started to form within 5 min. After 35 min, GLC analysis showed the formation of 808  $\mu\text{mol}$  PED benzylidene acetal isomers (87%) and that less than 10% of the starting material remained. The reaction was essentially complete at 1.5 h at which time it was worked up as for the previous reaction to give methyl  $\alpha$ -D-glucopyranoside (169 mg, 94%, 100% pure by GLC based on comparison of response factor with an authentic sample). A similar reaction employing propylene glycol (4.35 equiv) gave essentially identical results, except that the product formed as beautiful white needles.

*Deprotection of mannitol derivatives with propylene glycol.*—Dichloromethane (4.5 mL) was added to 1,3:4,6-di-*O*-benzylidene-D-mannitol (89.1 mg, 249  $\mu\text{mol}$ ), crystalline *p*-TsOH (9.5 mg, 49.9  $\mu\text{mol}$ ), bibenzyl (61.6 mg), and propylene glycol (135.7 mg, 1783  $\mu\text{mol}$ ) resulting in the formation of a gelatinous precipitate within 5 min. GLC analysis after 1 h showed that no starting sugar remained. The reaction mixture was transferred to a centrifuge tube with the aid of additional  $\text{CH}_2\text{Cl}_2$ , an equal volume of diethyl ether was added, and the mixture was centrifuged. The precipitate was washed and re-centrifuged with 50:50  $\text{CH}_2\text{Cl}_2$ –ether ( $2 \times 8$  mL) and the solid was dried under vacuum to give mannitol (45 mg, 99%, 95% pure by GLC based on comparison of response factor with an authentic sample). GLC–MS analysis of the supernatant of a similar reaction confirmed the formation of the benzylidene acetal of propylene glycol.

A similar reaction employing 1,2:5,6-di-*O*-isopropylidene-D-mannitol gave similar results (Table I), but when the deprotection of 1,2:5,6-di-*O*-isopropylidene-D-mannitol was carried out analogously to that described above for 2,3:5,6-di-*O*-isopropylidene- $\alpha$ -D-mannofuranose [*i.e.*, using less catalyst and a smaller quantity of a different glycol (PED)], the resulting precipitate was found after 24 h to consist of a mixture of mannitol ( $\sim 80\%$ ) and an unknown, presumably 1,2-*O*-isopropylidene-D-mannitol<sup>7</sup>.

*Other deprotections.*—The other deprotections listed in Table I were carried out similarly, using the reaction conditions described in the Table.

*Transacetalation equilibrium between ( $\pm$ )-1-phenyl-1,2-ethanediol (PED) and 1,2-dodecanediol (DDD).*—2,2-Dimethoxypropane (22  $\mu\text{L}$ , 179  $\mu\text{mol}$ ) was added to a solution of PED (29.5 mg, 214  $\mu\text{mol}$ ), bibenzyl (29.7 mg), and *p*-TsOH (2.7 mg, 14  $\mu\text{mol}$ ) in  $\text{CH}_2\text{Cl}_2$  (2.0 mL) in a screw-capped Erlenmeyer flask under Ar. GLC analysis at 20 and 60 min both indicated that the solution now contained 58  $\mu\text{mol}$  of PED and 162  $\mu\text{mol}$  of PED isopropylidene acetal. (Note that this reaction, involving exchange of a free glycol with a monohydric alcohol acetal, is also rapid in *N*-methyl-2-pyrrolidinone despite the  $\text{p}K_a$  of the latter,  $\sim 0$ .) DDD (41.9 mg, 207  $\mu\text{mol}$ ) was then added. After 30 min GLC analysis of the solution showed that it contained PED (141  $\mu\text{mol}$ ), PED isopropylidene acetal (78  $\mu\text{mol}$ ), DDD (132  $\mu\text{mol}$ ), and DDD isopropylidene acetal (87  $\mu\text{mol}$ ) ( $K_{\text{obs}} = 0.85$  for eq 2). Analysis at 2.8 and 6 h gave identical results ( $\pm 1$   $\mu\text{mol}$ ): PED (145  $\mu\text{mol}$ ), PED acetal (71  $\mu\text{mol}$ ), DDD (125  $\mu\text{mol}$ ), and DDD acetal (91  $\mu\text{mol}$ ), correspond-

ing to a  $K_{eq} = 0.67$  for eq 2. A similar reaction was conducted reversing the order of addition of the glycols. In this case, GLC analysis at 30 min gave a  $K_{obs} = 0.36$  for eq 2. Analysis at 2.8, 6, and 24 h gave identical results ( $\pm 3 \mu\text{mol}$ ), corresponding to a  $K_{eq} = 0.65, 0.66$ , and  $0.67$  for eq 2 at the three different times, respectively.

*Comparison of rates of deprotection.*—A standard experiment consisted of treating a solution of 1,2,3,5-di-*O*-isopropylidene- $\alpha$ -D-xylose (24.4 mg, 106  $\mu\text{mol}$ ), ( $\pm$ )-1-phenyl-1,2-ethanediol (PED) (27.7 mg, 200  $\mu\text{mol}$ ), bibenzyl (30.6 mg) in  $\text{CH}_2\text{Cl}_2$  (1.0 mL) with an aliquot of a *p*-TsOH stock solution (1.0 mL, 2.5  $\mu\text{mol}$ ) in a screw-capped Erlenmeyer flask. Aliquots were removed at various times and analyzed by GLC for all starting materials and products. For independent, side-by-side comparisons, 1,2-dodecanediol (DDD) or propylene glycol (PG) were substituted for the PED. For internal competition experiments, 100  $\mu\text{mol}$  of each glycol was employed. The effect of glycol concentration was determined using 101, 200, and 420  $\mu\text{mol}$  of PED. Representative data for the experiments are as follows (equiv of glycol employed,  $\mu\text{mol}$  of 1,2-*O*-isopropylidene- $\alpha$ -D-xylose formed). (A) 5 min: 1.0 PED, 20.1; 2.0 PED, 17.7; 4.2 PED, 15.3; 2.0 DDD, 2.8; 2.0 PG, 4.9; 1.0 PED + 1.0 DDD, 4.9 (PED acetal, 1.4; DDD acetal, 2.5). (B) 15 min: 1.0 PED, 43.6; 2.0 PED, 44.5; 4.2 PED, 44.4; 2.0 DDD, 5.4; 2.0 PG, 15.7. (C) 25 min: 1.0 PED + 1.0 DDD, 16.0 (PED acetal, 4.7; DDD acetal, 8.6). (D) 45 min: 2.0 PED, 75.6; 2.0 DDD, 10.4; 2.0 PG, 45.

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